



ON-LINE BAGHOUSE FAILURE MONITORING SYSTEM

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Greenbank *FilterGuard*

particulate monitor for
baghouse filter failures

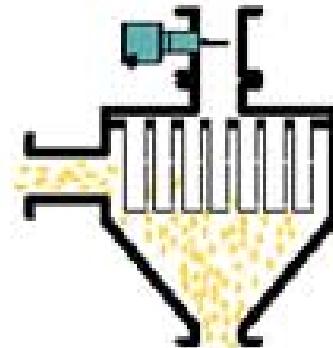
- Broken Bag Detector
- Filter Monitor
- Dust Measurement



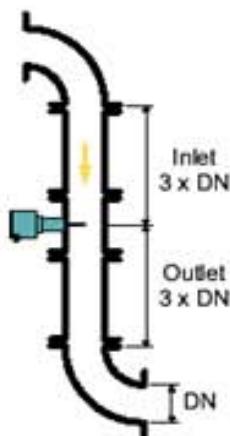
Installation

The dust monitor is used for the detection of filter (hose, cloth, fabric filters) malfunction e.g. broken bag or gross failure..

Greenbank FilterGuard The *FilterGuard* technology is based on a modified triboelectric principle detecting particles interacting with the sensing rod and such particles just passing the rod. Build up on the Only moving particles generate a flow rate proportional signal which is monitored by the electronics.



Three electronics versions are available with analog (FG20), relay (FG01) or transistor (FG02) output.



Adaptation is done under normal conditions by switches and potentiometer, *FilterGuard's* alarm level (FG01, FG02) can be set above this background. Signal averaging is selectable by the user.

The sensor length should be 1/3 to 2/3 of the duct diameter, 800mm maximum.

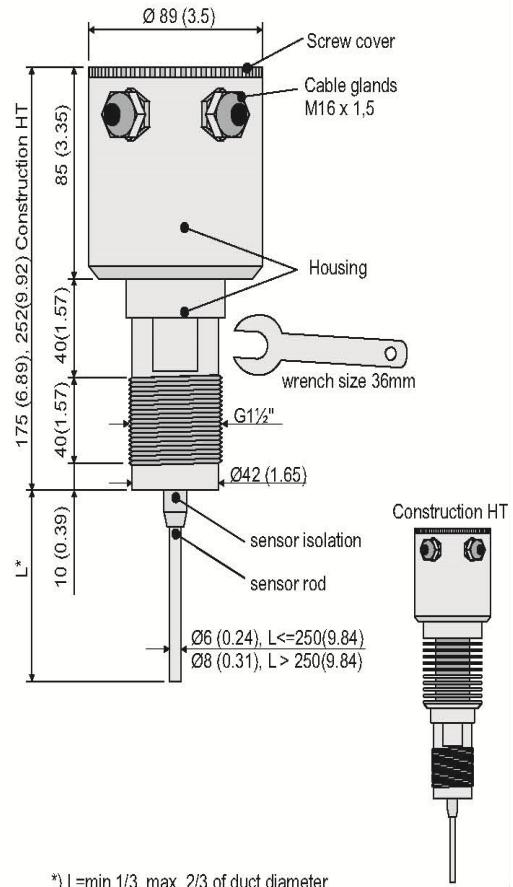
Installation is done on the clean gas side downstream the filter at a metal duct by welding on of a thread bush boring through the duct wall and screwing in *FilterGuard*. Upstream and downstream the sensor at least three duct diameters should be straight without any fittings like valves or dampers. Commissioning is simple and requires no tools or specialized equipment.

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Technical Data

Material	Housing Sensor rod (standard)	Stainl. Steel 1.4571 Stainl. Steel 1.4571
Ambient cond	Isolation (standard) Sealing (standard)	Polyamide (PA) NBR
Process	temperature Protection class EMC	-20°C to +70°C IP 67 (EN 60529) According to EN 61326-1
Output	Temperature Max. Pressure FlowSwitch_01	90°C Max. 2 bar Max. 48 V AC/DC, 1A
	FlowSwitch_02	Logic high/low switchable Transistor: galvanic isolated
	FlowSwitch_20	Max. 31 V DC, 15 mA Logic high/low Switchable
Power supply	FlowSwitch_01/02 FlowSwitch_20	4-20 mA, galvanic isolated, load < 500
Adjustment	Sensitivity Damping Switchpoint	17...31 V DC, max. 60mA 24 V DC ± 10 %, max. 80 mA
	Zero set	1...180.000 0...10 s 1...10 FlowSWITCH_01/02 4 mA, FlowSWITCH_GM20

Dimensions in mm / (inches)

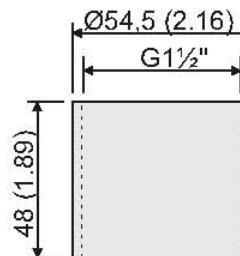


*) L=min.1/3, max. 2/3 of duct diameter

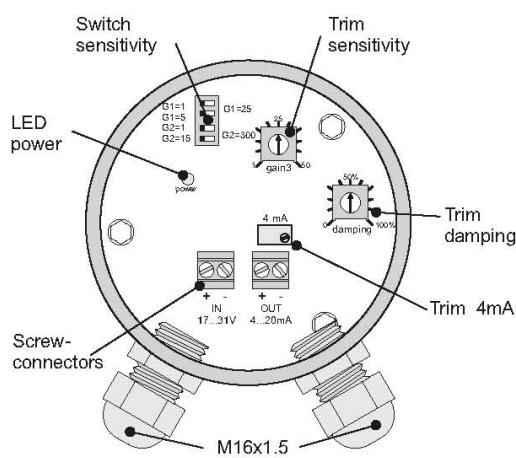
Main Benefits

- Maintenance free
- Adjustable sensitivity
- Adjustable switch
- Condition indication with LED
- Stainless steel housing
- Compact form
- Easy installation

Accessory Threaded bush



FilterGuard FG20



FilterGuard FG01 & 02

